## Push-switch labeling



The push-switches on the DuTCH.audio products can have custom labels for extra visual feedback. To make your own labels you can use a Dymo Letratag with black on transparent tape (for instance part-number S0721530 / 12267) which is quite easily available. It takes some practice to get the top-cover of the switches of, but this small manual should be helpful for that.

The first step is to remove power from the unit, then move to the steps below.

To remove the switch-cover you need a really thin knife like a stanley or some other 'break off' knife. A screw-driver, even a small one, will most likely be to thick and could damage the switch.

Start with the switch in the OFF position, so the switch-actuator pointing out. To remove the cover put the point of the knife gently on the right side between the black housing of the switch and the actuator. If you are left handed you might want to put it in on the left side.



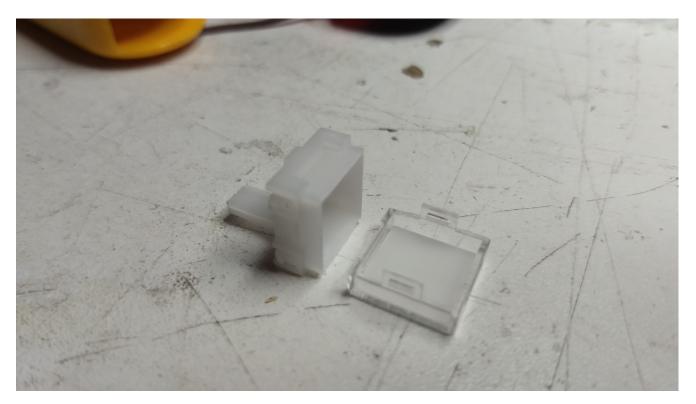
This is what the switch with the knife put into place looks like.

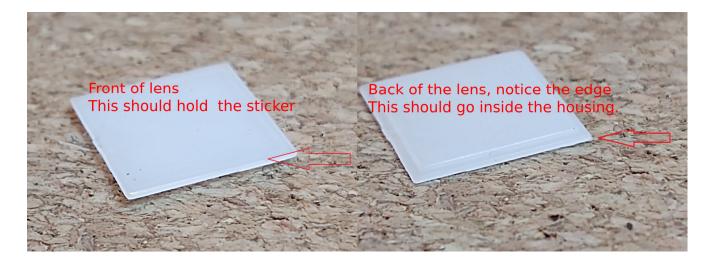


Gently push the knife point in so that the right side of the cover comes a bit loose. You can wiggle it a bit on the left side at the same time and the complete cover assembly comes loose and you can slowly pull it out.

You can see that the actuator pin that goes into the switch is on the bottom of the switch. Remember this position for mounting the cover back on, but the unit's are build so that it will always be on the bottom.

With the same knife really gently lift the locking clips on both sides of the switch-cover so that the transparent lens-cover comes loose. Be careful not to break or bend the locking clips.



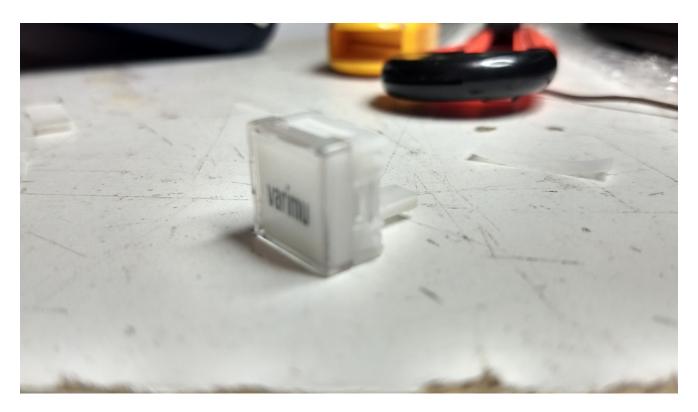


Inside the transparent cover you will find a small square white lens. This lens has a front and rear side. The rear side has a small angled edge which fits into the white lens-housing. The front does NOT have this angled edge and is flat. This is the side which should have the label and should face to the front of the switch.

If you put the lens in in the wrong direction, it will be hard to click the transparent lens-cover back on the housing, so please pay attention to this!



Now gently put the transparent lens-cover back on the white actuator base with the actuator pin facing to the bottom. Make sure that the locking pins on the side are put in the right place and not bend. You could gently push in the locking mechanism pins a bit so that they are 'clicking' into place but be careful.



This is what your labeled actuator should look like. Now it's time to gently push the actuator, with the small actuator pin at the bottom, back in again. *Make sure you don't force it, it should click in smoothly*. When it's put back in into place and you tested the mechanical movement of the switches, you're all set!



Now turn your unit back on again and enjoy your freshly labeled push buttons!

In the rare case of breaking the switch, we can provide you with a new/spare switches or switch cover.

If you have any more questions, feel free to contact us.

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